

WECG400

Parallel Testing ECG Tester for wearable device production lines



Test Solutions for

Medical Device Manufacturers

Quick Start Guide Released: 2024-10-16

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Note: This software is for quickly verifying the WECG400 performance only, not the actual test software on production lines.

Hardware Overview





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Installation

 (Optional) Ground the WECG400 by connecting one end of a grounding wire to the GND terminal and the other end to a suitable grounded object¹.

② Connect the RA, LA, and RLD electrodes of DUTs respectively to the RA, LA, and RLD electrode terminals on the WECG400.

- ③ Connect a computer to the WECG400 using a USB Type-A to USB Type-B cable.
- ④ Plug a power adapter into an AC power source, then plug the power adapter cable into the WECG400's power jack. Now the WECG400 is powered on.
- (5) Activate the installed WECG400 software to conduct parallel or sequential testing².

Note: 1. For more information on grounding, please refer to Notes for Installation – Reduce environmental noise interference.

2. For more information on testing, please refer to Operation.

Operation

Before starting the testing:

- The WECG400 supports both parallel and sequential testing, and users can develop programs by using SDK to set up suitable testing methods.
- The WECG400 is not a standalone model. Please connect the WECG400 to a PC/laptop to conduct testing.

Parallel testing

- 1. Set the input impedance of the WECG400 to $10M\Omega$ through PC.
- 2. After connecting 4 DUTs to the WECG400, switch the WECG400 to the desired input impedance value and choose the test item.
- 3. The WECG400 will simultaneously send signals to the 4 DUTs. After the test is complete, switch the input impedance of the WECG400 back to $10M\Omega$.
- 4. Disconnect the tested DUTs and repeat the above steps for further testing.
 - Note: Set the input impedance of the WECG400 to 10MΩ before each test can minimize the impact of electrostatic discharge (ESD) and surges from DUTs on the WECG400 and test results.

<u>Sequential testing</u>

- 1. Connect the first DUT, then choose the test items and the DUT through PC to send signals to it.
- 2. Connect the second and third DUTs, then choose the DUTs through PC while the first DUT is under testing.
- 3. After completing testing on the first DUT, the WECG400 tests other DUTs one at a time by users' designated order.
- 4. Disconnect the tested DUTs, then connect new DUTs to the WECG400 and repeat the above steps.

Note: If there is excessive noise during sequential testing, parallel testing is recommended.

Notes for Installation – Reduce environmental noise interference

- Use short cables to connect the WECG400 and DUTs¹.
- Use shielded cables to avoid environmental radiation interference.
- Avoid cables overlapping or crossing each other when testing.

 Put a metal plate under the WECG400 and the PC, then ground the WECG400 by connecting its GND terminal to the metal plate.²

Note:

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USB Connection

1. Shorter cables are recommended by bringing a closer connection between the WECG400 and DUTs to reduce possible interference.

2. The metal plate's size should cover the WECG400 and the PC at least. It's unnecessary to ground the metal plate itself.

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LED Description

Power LED

- Lights green: The WECG400 is powered on.
- Off: The WECG400 is powered off.

Status LED

Flashes green: The WECG400 connects to a computer (flashes every 2 seconds).
Flashes red: The WECG400 is powered on but disconnects to a computer (flashes every 2 seconds).

Performance Test Software – Manual Mode

1 Manual	Quick					🗆 RA 🗆 LA 9	 Click the ''Manual'' tab.
2	Waveform	Sine 🗸		DC Offset	0 € mV 6		② Select the desired waveform.
3	Frequency	1.00 🜩	Hz		🗌 Variable		③ Set the frequency.
		60 🚔	BPM	Input Impedance	10 MΩ / 180 pF 🗸 💙		④ Set the amplitude.
4	Amplitude	1.00	mV	Signal Ground connect to GND			(5) Set the pulse width*.
5	Pulse Width	100 🚖	ms				6 Set the DC offset.
							⑦ Select desired input impedance.
							(Optional) Connect the signal ground inside the WECG400 to the chassis ground.
							③ Check RA or LA for testing.
							① Click ''Play'' to output configured signals.
						Dire	*Note: Dulce width is only available when Postangle
						Play	Pulse or Triangle Pulse is selected in the Waveform
							section

Performance Test Software – Quick Mode: IEC 60601-2-47 test items

- ① Click the "Quick " tab.
- ② Select the desired test item (dynamic range, frequency response, or input impedance).
- ③ Set the values on the selected test item*.
- ④ Check RA or LA for testing.
- ⑤ Click "Play" to output configured signals.
- *Note: Dropdown lists showing in light gray provide selectable values.

Performance Test Software – Quick Mode: Play raw data

Dynamic Range (Digital)	Waveform:	Triangle			Amplitude:	0.5	∼ mV	
	Frequency:	6.25 Hz			DC Offset:	0	∨ mV	
Frequency Response	Mausformu	Cine			Amplituda	3.0		
	Frequency:	0.05	~	Hz	Pulse Width	100	v ms	
Input Impedance Test	Waveform:	Sine			Innut Impedance:	620 kO / 4 7nE		
	Frequency:	10 Hz			DC Offset:	0	⊻ mV	
	Amplitude:	5 mV						
Play Raw Test	File					8		
	4 🗆 Loop			Capture Time	Capture Time 00:00:00:000			
						6	Play	

① Click the "Quick" tab.

② Check "Play Raw Test".

③ Click the ''...' button to select a raw data file.

④ (Optional) Check "Loop" to play the

raw data in a loop.

⑤ Check RA or LA for testing.

6 Click "Play" to output raw data signals.

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